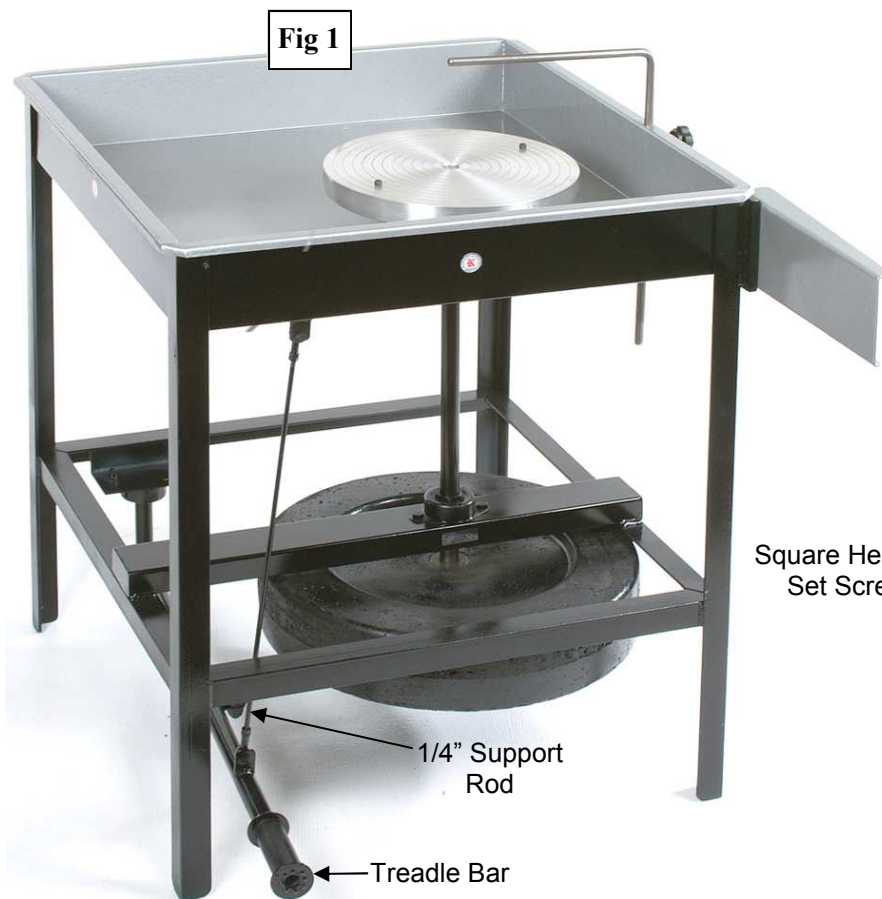


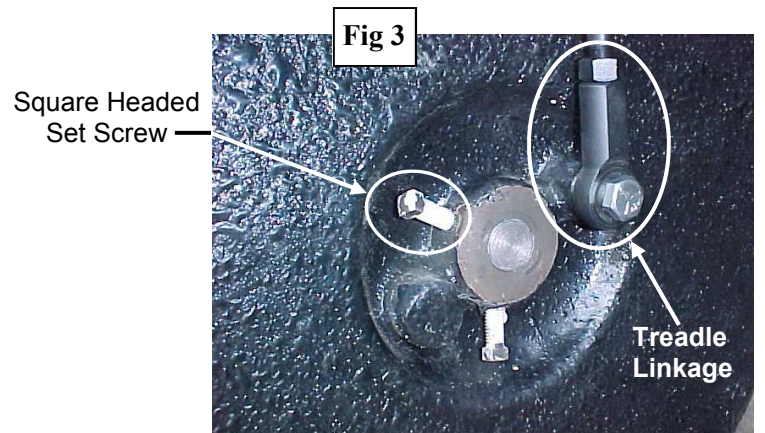
## ASSEMBLING THE CONCRETE FLYWHEEL TO YOUR KLOPFENSTEIN POTTER'S WHEEL

**IMPORTANT: THE TREADLE BAR SUPPORT ROD & LINKAGE ROD ARE PRE-ADJUSTED AT THE FACTORY AND SHOULD NOT BE CHANGED.**

- 1 Lay the potter's wheel on its side (see fig. 2).
- 2 Attach 1/4" diameter support rod to treadle bar with 1/4" nut and bolt (see fig. 1) **DO NOT OVERTIGHTEN, NUT IS SELF-LOCKING AND OVERTIGHTENING COULD CAUSE UNWANTED RESISTANCE IN FLYWHEEL FREE WHEELING.**
- 3 Hold or tie the treadle bar up out of the way and slide the flywheel onto the 1" diameter shaft (make sure the threaded lug is facing out towards you.)
- 4 Make sure the bottom of the flywheel hub is flush with the end of the 1" diameter shaft and tighten the two square headed set-screws (see fig. 3).
- 5 Attach treadle linkage to flywheel hub with 1/2" bolt and tighten (see figs. 2 & 3)
- 6 Set your potter's wheel upright and you're done (see fig. 1). Have fun!



Lay Potter's Wheel on its side as shown.



Treadle linkage attachment to flywheel hub.

**Need Help? Call us at 419-884-2900 with questions or comments.**